



**Corporate Campus (Plymouth, MN)**

Take either Hwy. I-394 or Hwy. I-494. From I-394 west to Plymouth Road - Co. Rd. 61 (Xenium Lane) north to 12th Ave. From I-494 west to Carlson Parkway east to Co. Rd. 61 (Xenium Lane) north to 12th Ave. Main entrance is located on 12th Ave.

**1100 Xenium Lane N.  
Minneapolis, MN 55441  
(952) 927-1400**

**Litchfield, MN**

Take Hwy. 394/12 west direct to Litchfield. Take a right at the VFW. Plant will be on the left side. (Approximate drive time from Minneapolis: 1.5 hours.)

**45 Precision Drive  
Litchfield, MN 55355  
(320) 693-2466**

**Mason City, IA**

Take Interstate 35W south to Hwy. 18, (Clear Lake, IA). East on Hwy. 18 to 3<sup>rd</sup> stoplight. Right at 3<sup>rd</sup> stoplight onto Taft. Taft to 15<sup>th</sup> St. S.W. Left on 15<sup>th</sup> St. S.W. to Benjamin. Right on Benjamin 1/2 block. Take 1<sup>st</sup> left. Facility will be on the left side. (Approximate drive time from Minneapolis: 2 hours.)

**1700 15th Street SW  
Mason City, IA 50401  
(641) 424-8222**

**River Falls, WI**

Take Hwy. I-94 east into Wisconsin. Go south on Wisconsin Hwy. 35 for approximately 6.5 miles. Take right on Paulson Road and another right on Highland Drive. (Approximate drive time from Minneapolis: 45 minutes.)

**434 Highland Drive  
River Falls, WI 54022  
(715) 426-4700**

**Reynosa, Mexico**

Take Hwy. 83 east to Pharr exit. Then Hwy. 281 south to Pharr-Reynosa International Bridge. Go west on Monterey Hwy. approximately 10 miles to Parque Industrial del Norte. (From the McAllen, Texas airport, approximate drive time is 30 - 40 minutes. All visitors must secure a FMN3 visa at Mexican customs/immigration.)

**Lote 13, Avenue Industrial Falcon Parque Industrial del Norte  
Reynosa, Tamaulipas C.P. 88500  
Mexico  
(011-52) 899-929-3600**



**1100 Xenium Lane North  
Minneapolis, MN 55441-7000  
(952) 927-1400  
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